

Bluegreen solutions for a sustainable future

Bluegreen | AquaNor 19.08.25



Bluegreen





Bluegreen Group/SalMar – Marine Donut development licences



First Marine Donut is currently in operation by

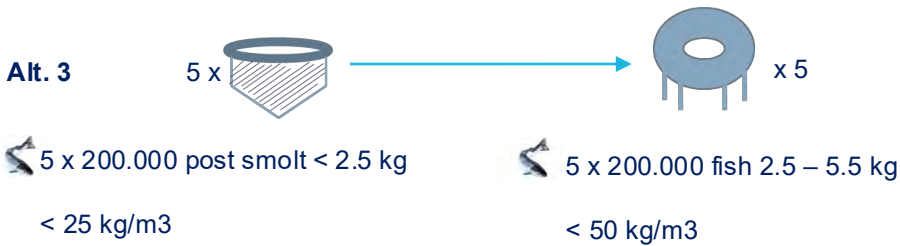
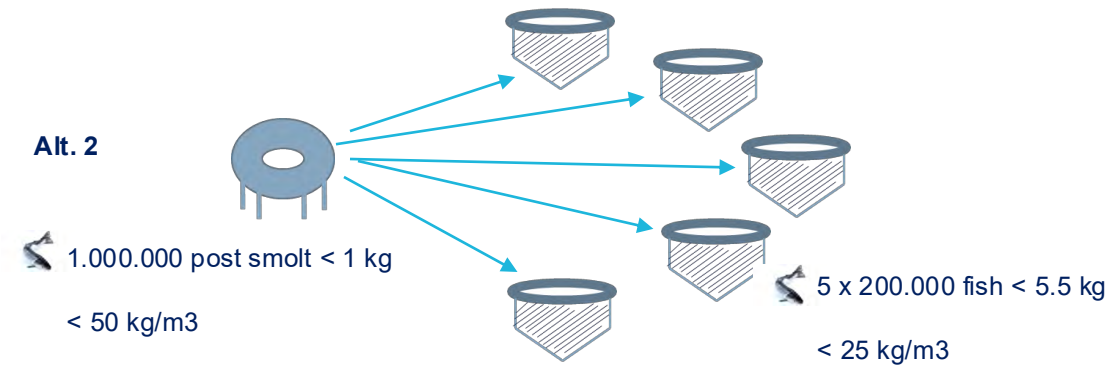
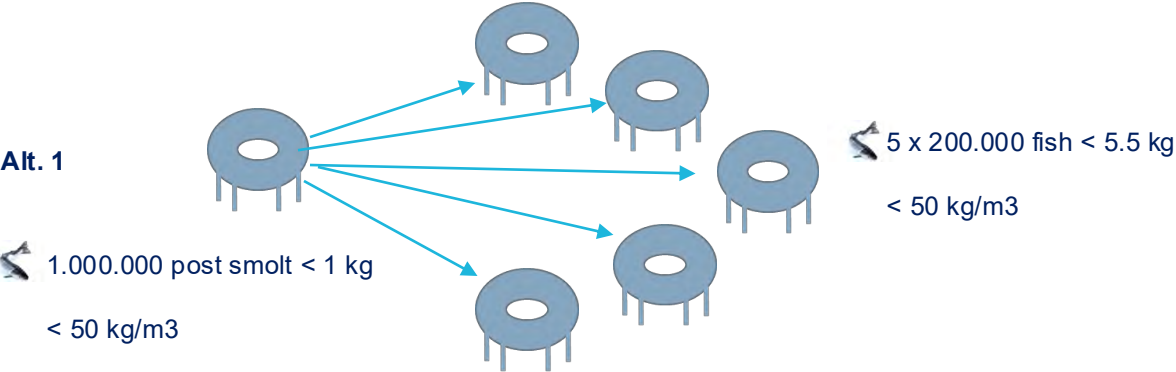


Successful harvest of first commercial cycle
executed in H2 2024, and second full operational
cycle to be harvested in H1 2025





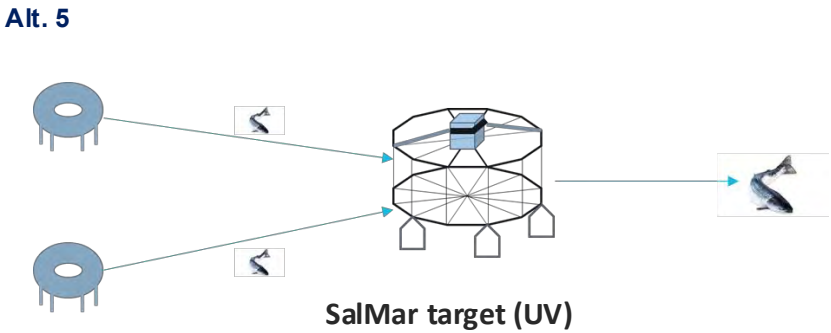
Alternative Production Strategies and Optimal Capacities



1st Marine Donut cycle according to developm. Licences: 2,5 – 5 kg



Possible, but inefficient





Load off and local transportation





Installation into mooring system at final destination



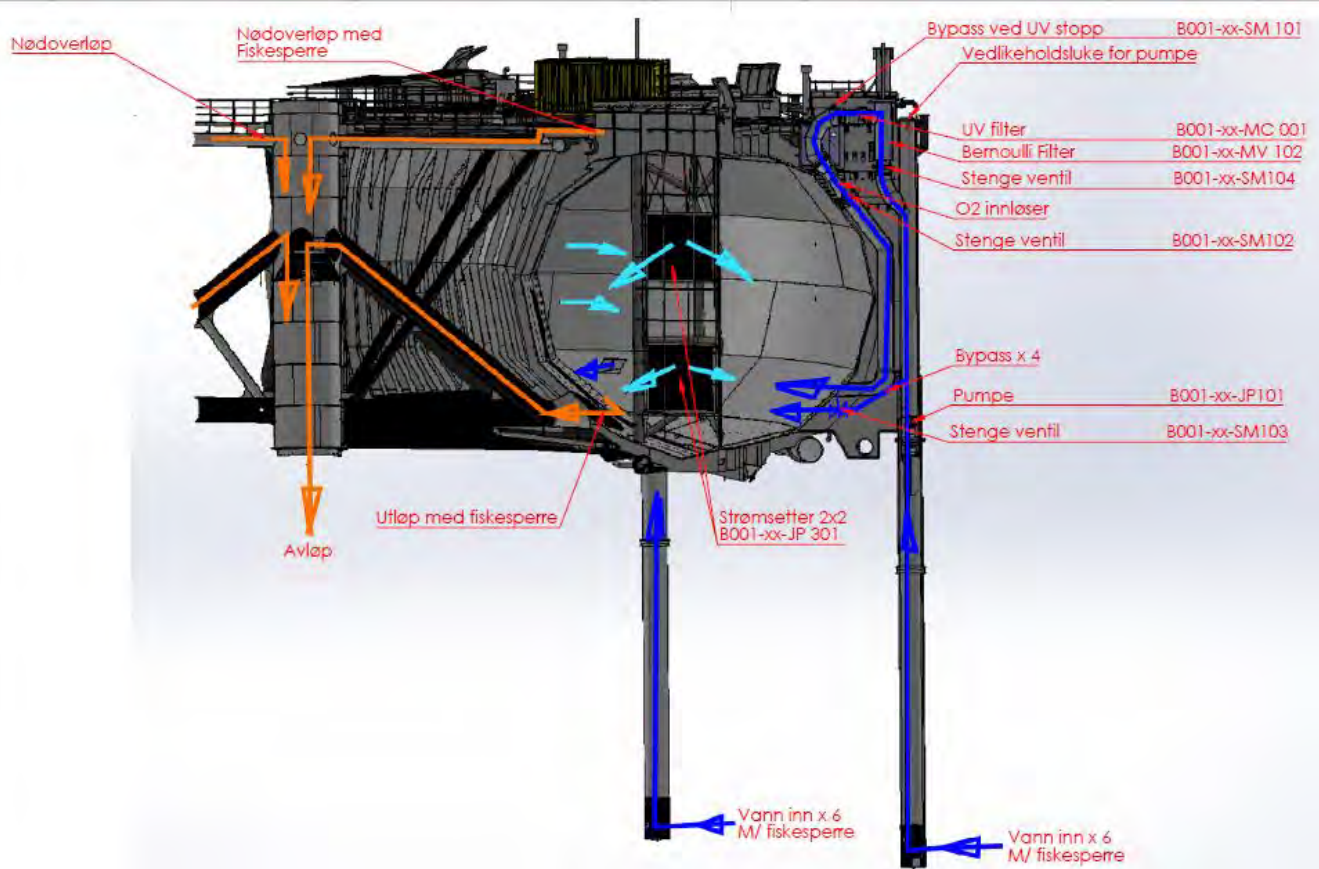


Marine Donut





Water flow – cross section





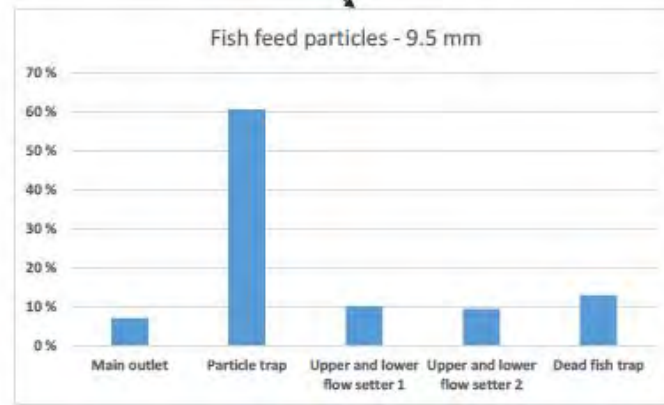
Fish feed particles

- Due to a better overview, only about 500 of the particles are plotted in the figure to the right.

Fish feed particles – 9.5 mm

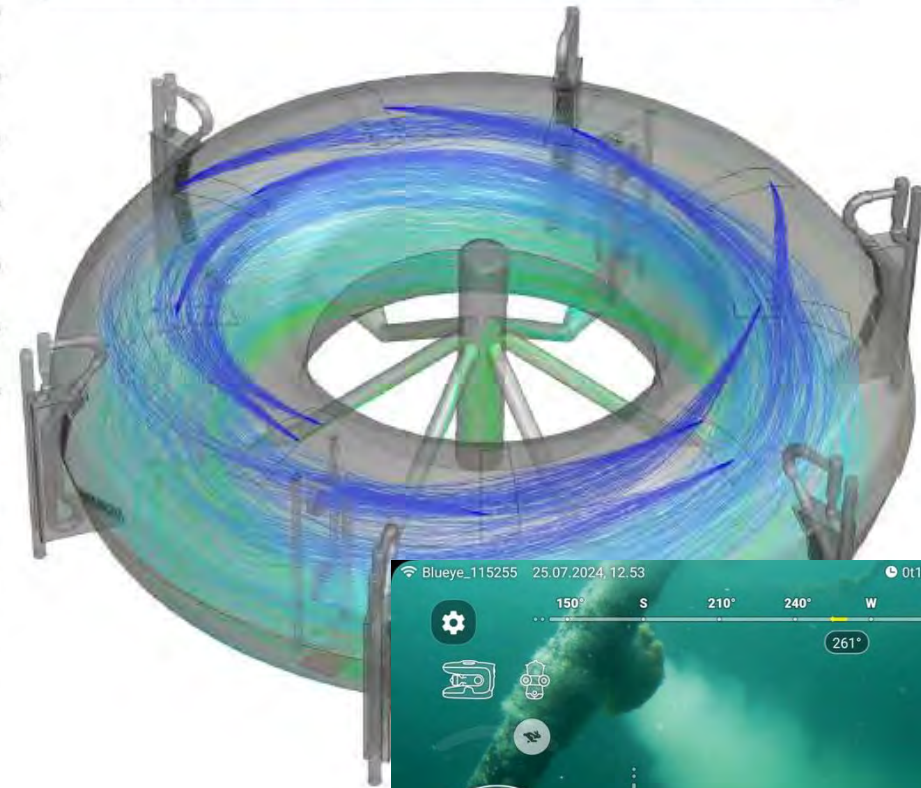
- The table below shows the simulation results from Fluent. It shows where each of the particles is «escaping», the amount, and residence times.

Location	Number particles	Min (s)	Max (s)	Average (s)	Std Dev (s)
Escaped – Zone 11	3108	1.151e+02	1.267e+03	1.615e+02	3.888e+01
Escaped – Zone 13	31813	8.365e+01	2.061e+04	1.762e+02	3.524e+02
Escaped – Zone 60	5307	9.647e+00	5.231e+02	4.458e+01	3.340e+01
Escaped – Zone 61	4919	1.484e+01	8.173e+02	4.817e+01	3.498e+01
Escaped – Zone 109	6772	7.886e+01	2.018e+04	1.880e+02	7.201e+02



- About 7% of the particles are leaving through the **main outlet**, with an average residence time of 162 sec.
- About 61% of the particles are leaving the donut through the **particle traps**, with an average residence time of 177 sec.
- About 20% of the particles are stopped in the **four flow setters**, with an average residence time of 48 sec.
- About 13% of the particles are leaving the donut through the **dead fish trap**, with an average residence time of 188 sec.

Colored by residence time – 9.5 mm fish feed particles

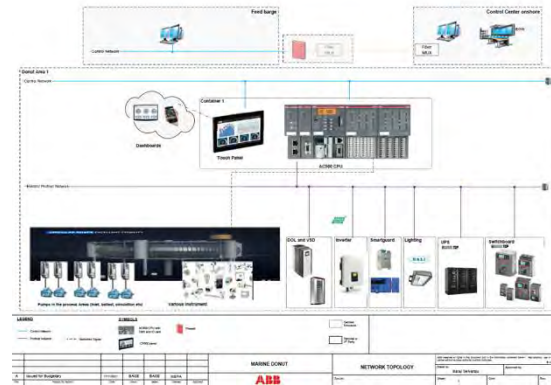




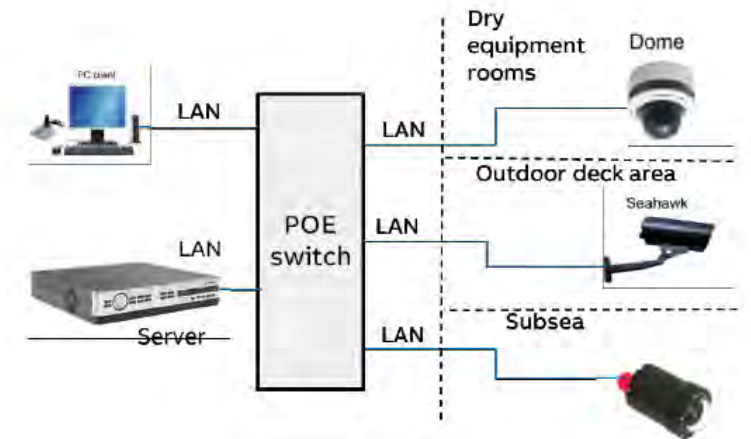
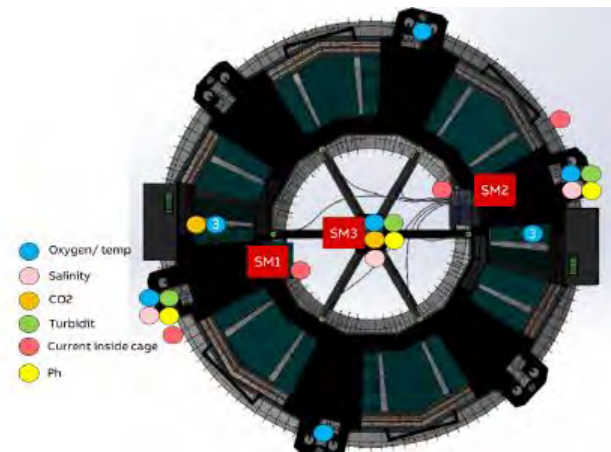
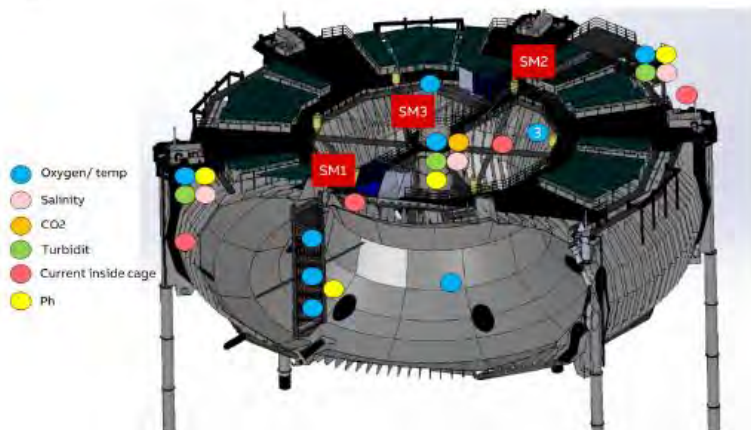
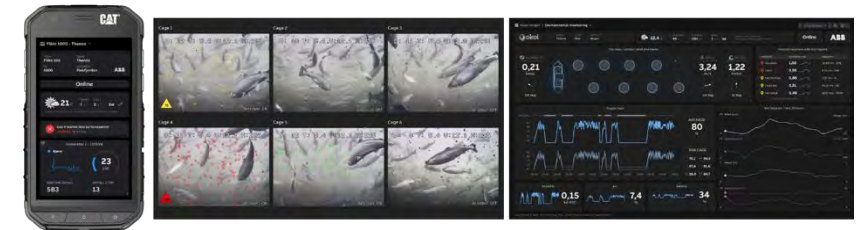
Sensors and instrumentation

Bill of Material

Sensors	
Equipment	Qty. and comments
Oxygen/temperature sensor	11
Salinity sensor	3 Integrated in Sensor cluster
Turbidity sensor	3 Integrated in Sensor cluster
Flow sensor outside Donut	4
Sensor clusters	3
pH sensor	3 Integrated in Sensor cluster
Betton level sensors	12

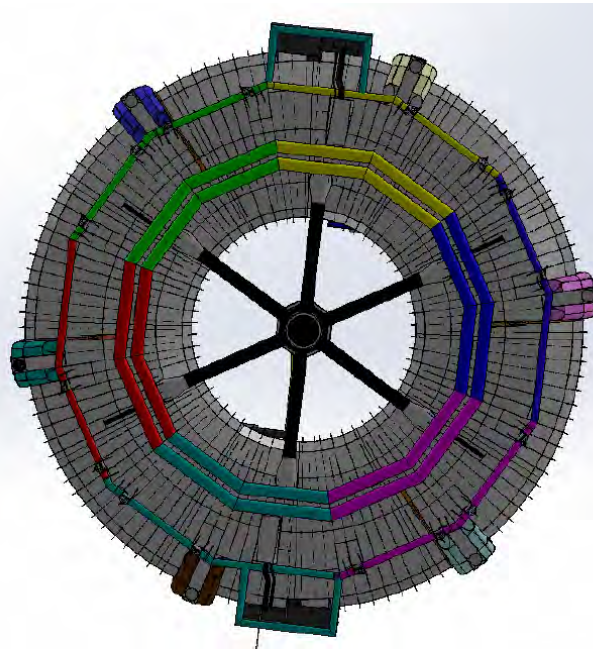
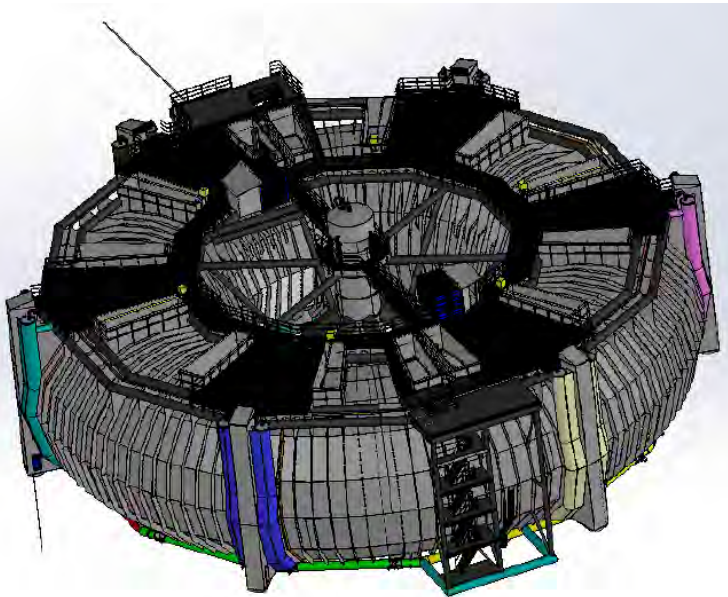


Fixed sub sea camera	12
Fixed camera	6
PTZ dome camera	6
POE switch	3
Communication cabinets	3





Six ballast zones for elevating, submersing and trimming the structure



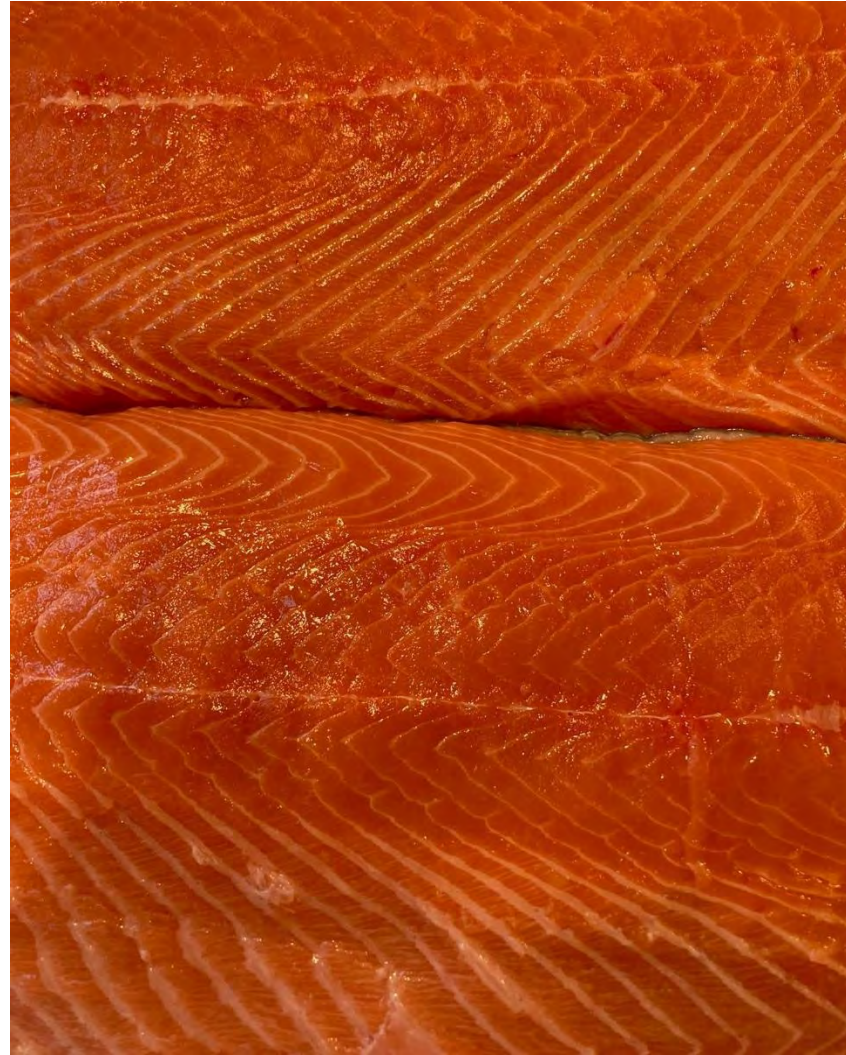


Very Successful Fish Delivery x 3



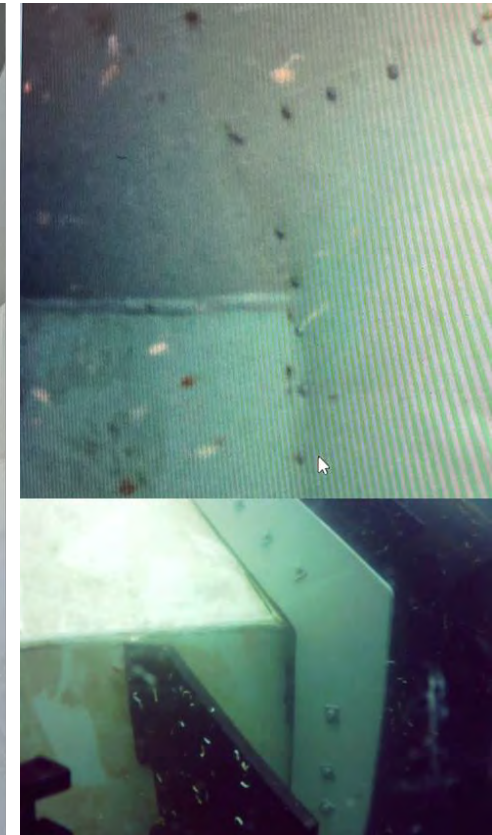


Superior Quality Salmon





Some structural challenges due to increased loads and E-modulus

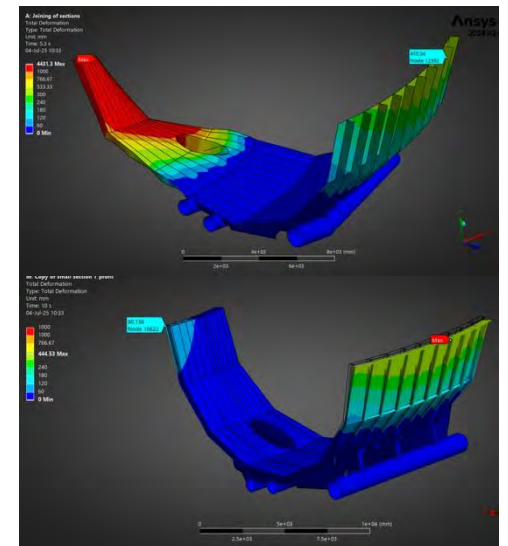
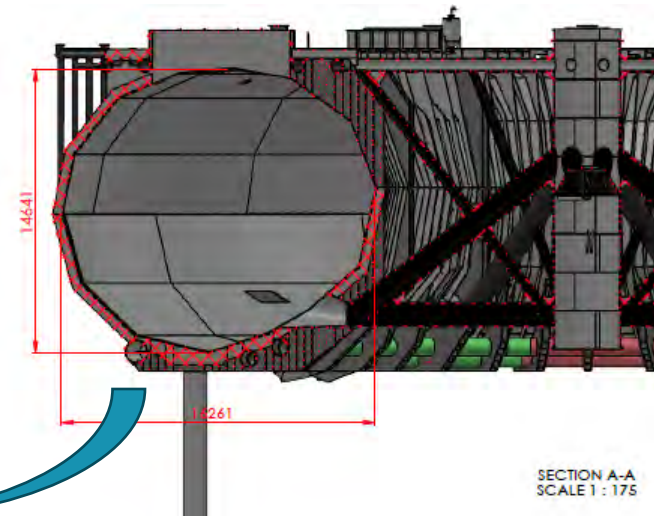
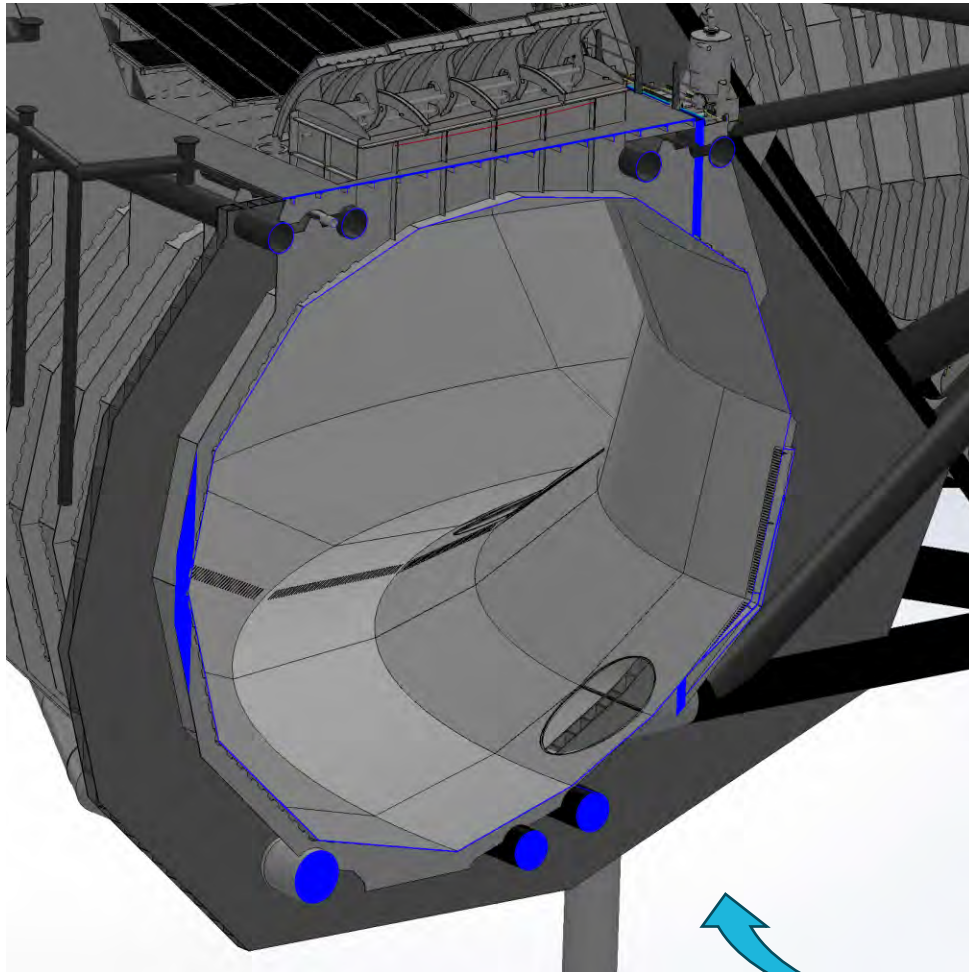


- Structural challenges from construction phase of the full scale pilot - solved in new design



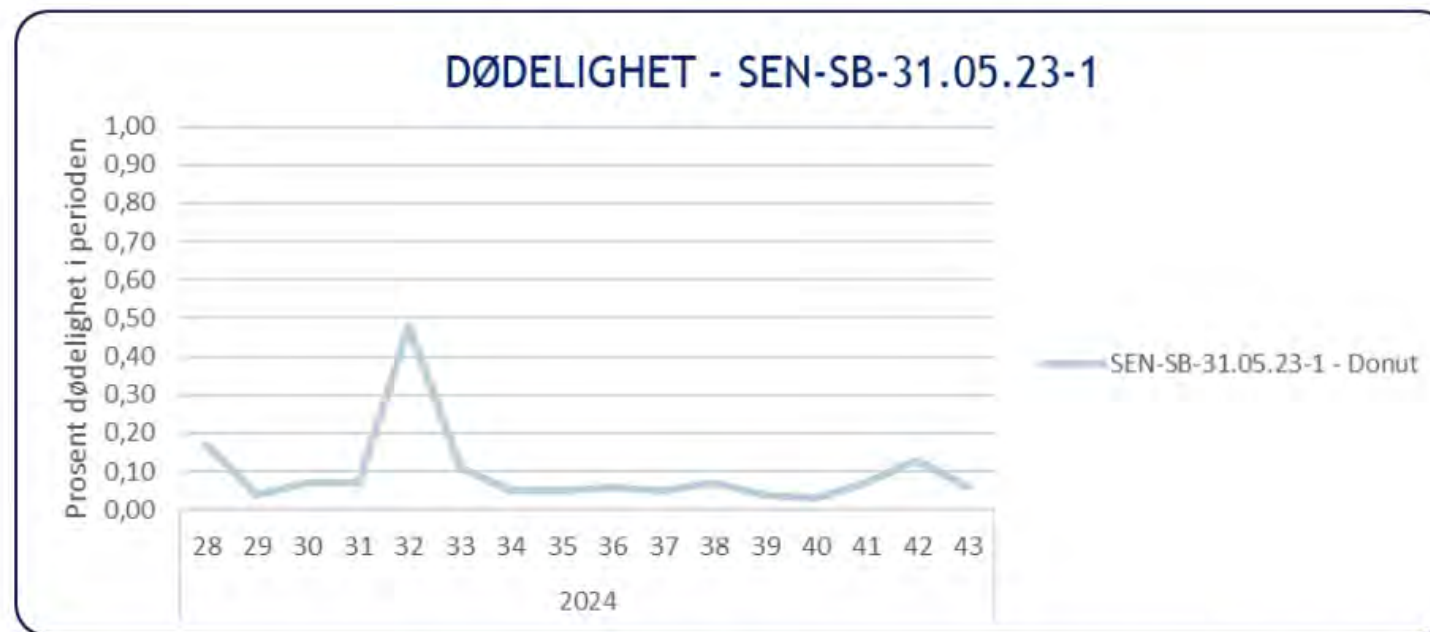
Reinforced design for Marine Donut 2.0

- E-modulus 380 MPa from 1000 MPa
- Long term effects of importance
- Reflecting real deformations over time vs simulations
- Reinforcing design with stiffening elements
- Eliminating challenges for MD 2.0





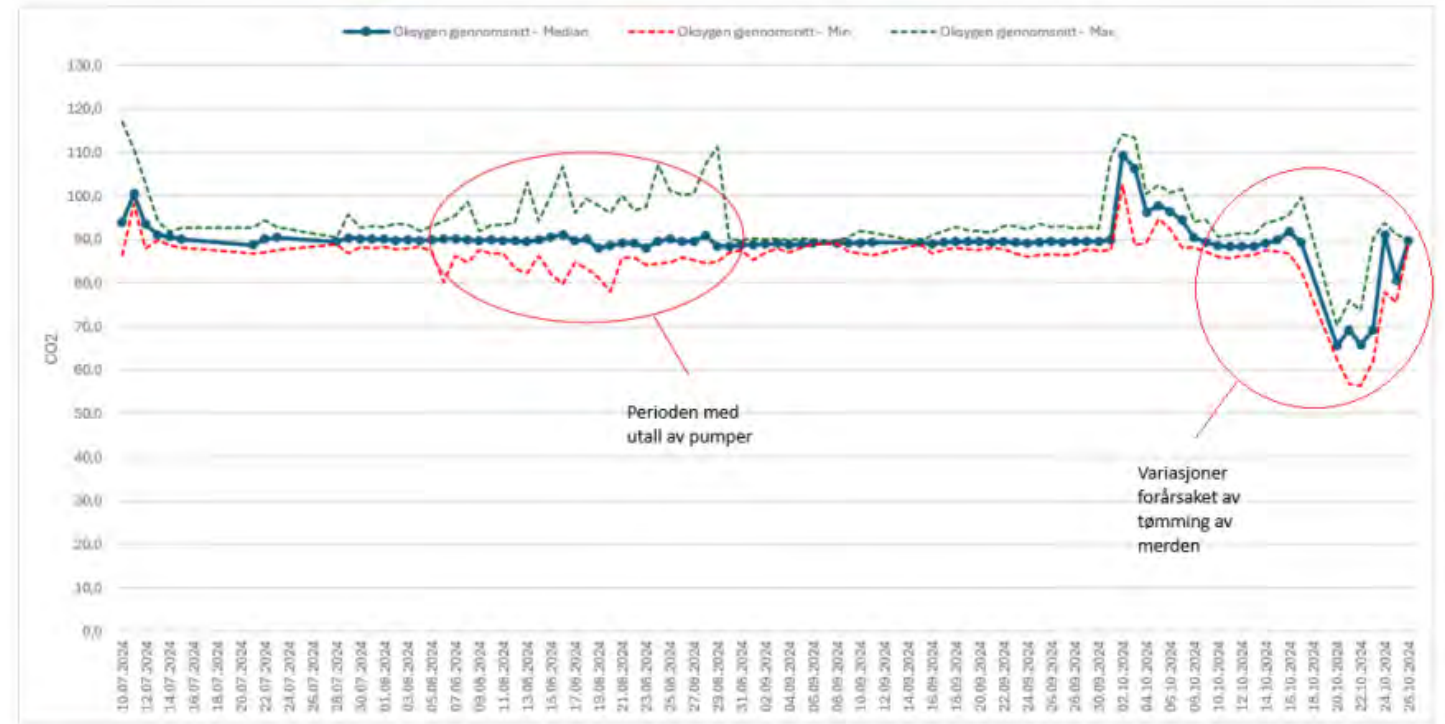
Very low mortality and good results



Figur 21 Dødelighet. Grafen viser ukentlig dødelighet for fiskegruppe SEN-SB-31.05.23-1 f.o.m uke 28 t.o.m uke 43, 2024. Dødelighetstoppen i uke 32 skyldes avlusing med hydrolicer på lokalitet Myrane, før resten av fiskegruppen ble flyttet til Donuten.



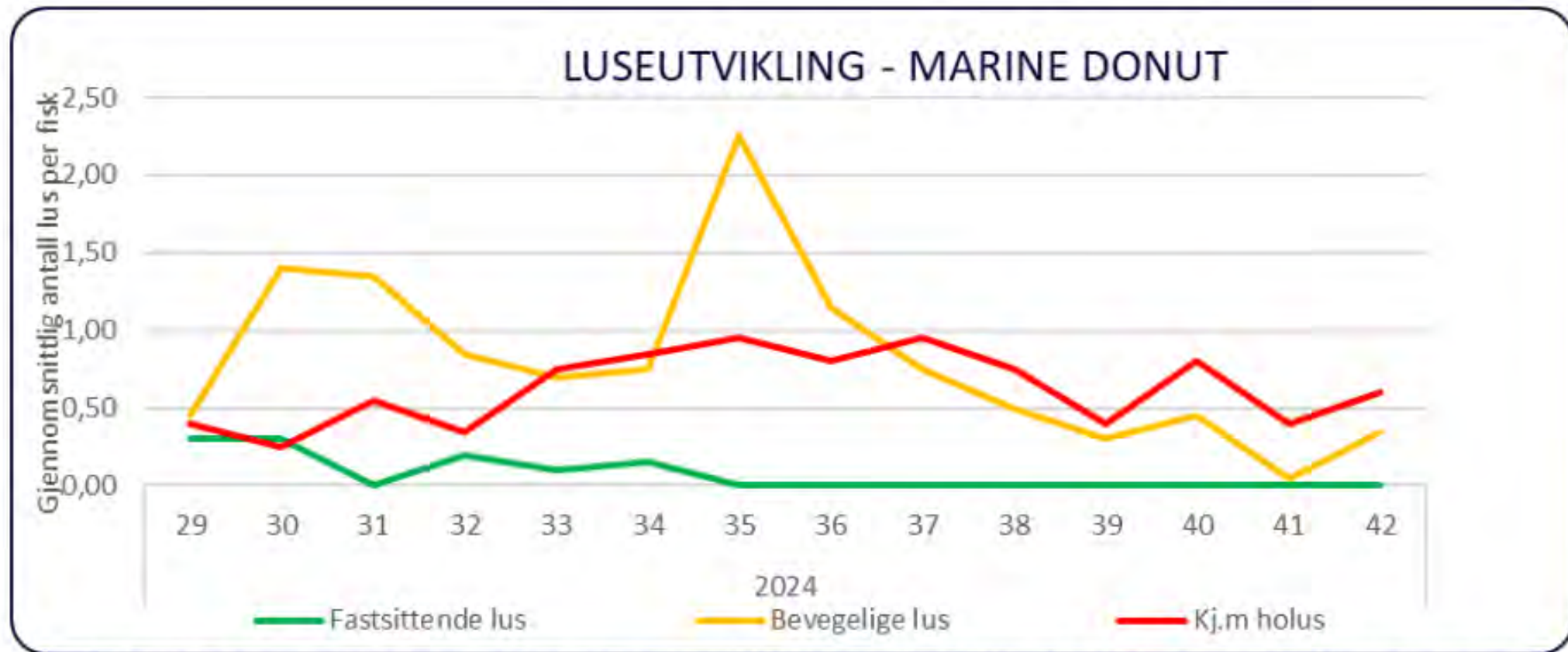
Biological performance Marine Donut



Figur 2 Oksygennivåer i MD produksjonssyklus 1



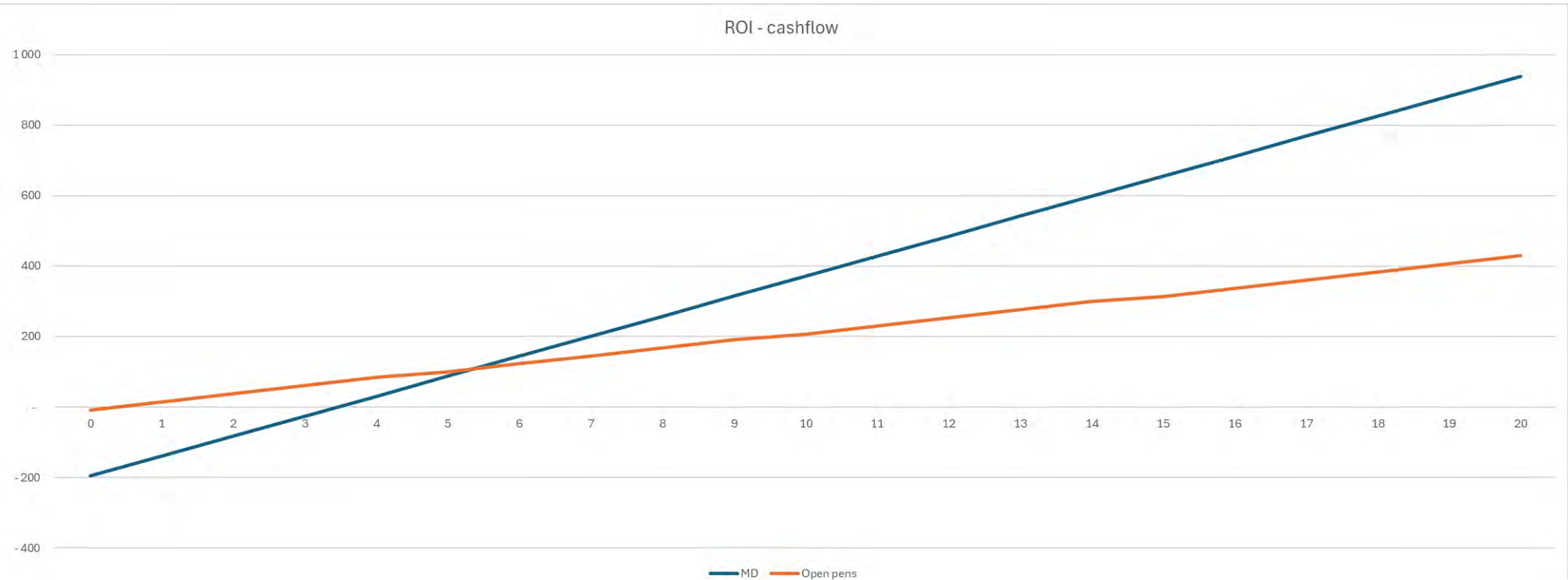
Sea lice from 2,5 – 3 kg fish and development in Marine Donut



Figur 22 Grafen viser luseutviklingen i Donut f.o.m uke 29 t.o.m uke 39. Det har ikke blitt gjennomført lusebehandlinger mens fisken har stått i Donuten.



Marine Donut Return On Investment (ROI) vs Net Pens

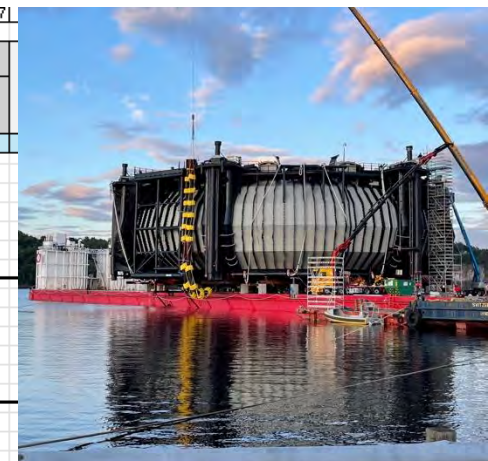
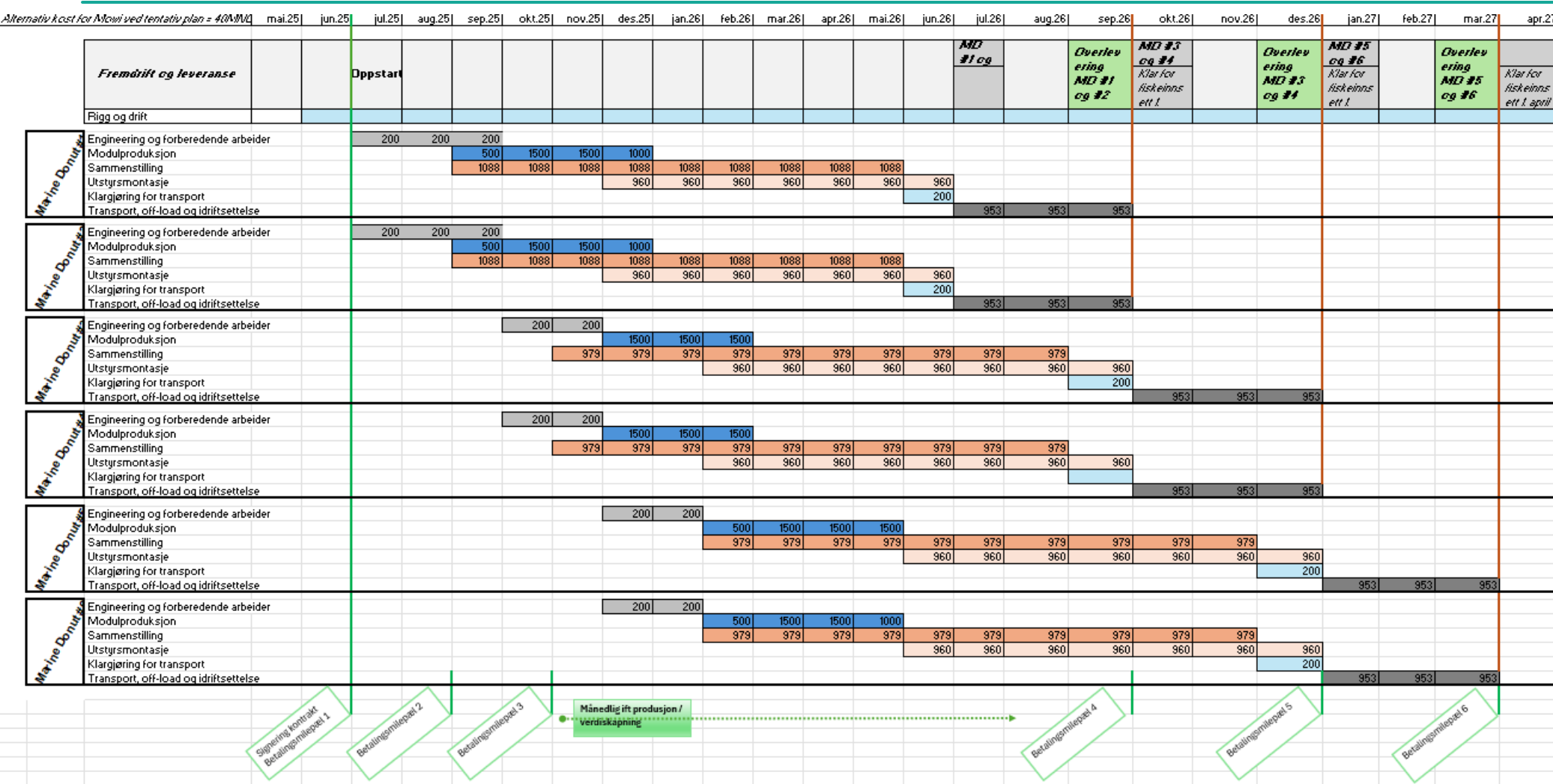


Y axis shows MCAD, X axis shows years, for Marine Donut in Blue and Net Pens in orange

The graph illustrates net cashflow/payback over time based on cash generated over time, related to investments (CAPEX) over 20 years



Fabrication Progress – 6 x MD in 21 months (2 + 2 + 2)





Bluegreen Group

Nils-Johan Tufte

+4748304835

nils@bluegreenvisions.com



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